

## HIGH-PERFORMANCE SPECIALTY PRODUCTS

		<b>RayCryl® 1837</b> Hard and stiff all-acrylic emulsion	
<b>EPS® 2574</b> Rapid block resistance, hardness	<b>RayRez® 66</b> General ink formulations	<b>RayCryl® 1856</b> Soft and flexible film	
<b>EPS® 2775</b> ACMI-capable artist paints	<b>RayRez® 169</b> Flexographic, gravure, and roll coater ink formulations	<b>RayCryl® 1859</b> Medium flexible film	<b>EPS® 9147</b> Near-zero VOC capable coalescent
<b>Arts &amp; Crafts</b>	<b>Graphic Arts</b>	<b>Nonwovens &amp; Textiles</b>	<b>Specialty Products</b>

Product	Chemistry	Solids (%)	pH	Tg (°C)
EPS® 2574	Styrenated Acrylic	50.0	8.0-9.0	53 (MFFT)
EPS® 2775	All-Acrylic	50.0	8.5-9.0	13 (MFFT)
RayCryl® 1837	All-Acrylic	50.0	3.5-4.5	41
RayCryl® 1856	All-Acrylic	55.0	3.5-4.5	36
RayCryl® 1859	All-Acrylic	55.0	3.5-4.5	7
RayRez® 66	Styrenated Acrylic	46.0	9.0-9.5	40
RayRez® 169	Styrenated Acrylic	46.0	8.5-9.5	-25
EPS® 9147	Coalescent	>99.1	-	-

## THE EXPERTISE BEHIND THE INNOVATION

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