



# HIGH-PERFORMANCE RESINS AND COLORANTS FOR INDUSTRIAL, CONSTRUCTION AND ARCHITECTURAL COATINGS

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**eps**<sup>®</sup>  
ENGINEERED  
POLYMER  
SOLUTIONS  
*Science  
Simplified*





## INDUSTRIAL WOOD COATINGS

Wood coatings formulated with EPS polymers offer increased durability and beautiful, high-performance finishes, as well as excellent mechanical and chemical resistance, good hardness/flexibility ratio, exceptional leveling and faster dry times. This balance of properties streamlines production and reduces manufacturing times.

### EPS® 2400 Series

#### Industrial Wood Application

	Interior Clear			Interior Pigmented			Exterior				
	Primer	Self-Sealer	Topcoat	Primer	Self-Sealer	Topcoat	Primer Clear	Topcoat Clear	Primer Pigmented	Self-Sealer	Topcoat Pigmented
EPS® 2420								X			X
EPS® 2426										X	
EPS® 2436		X	X								
EPS® 2452						X					
EPS® 2454	X	X									
EPS® 2458	X	X	X	X	X		X		X		

## EPS® 2420

### Self-Crosslinking, All-Acrylic Emulsion for Joinery with an Excellent Balance of Properties

EPS 2420 is a binder for interior and exterior wood applications, such as multi-coat, enamels and varnishes, with exceptional leveling properties and UV resistance. In-can transparency is a key feature of this product.

**Use:** Topcoat

**Market:** Industrial Wood

- Exceptional leveling
- Clear in can
- Excellent block
- Exterior durability
- Medium hardness
- Good flexibility
- Good early water and water resistance
- Good stackability
- Low water uptake
- High transparency
- APE-free \*

## EPS® 2426

### Styrenated Acrylic Emulsion for Wood Edge Sealers

EPS 2426 is a styrenated acrylic emulsion offering excellent early water resistance. It is used as a wood edge sealer for lumber.

**Use:** Self-Sealer

**Market:** Industrial Wood

- Reduces water swelling when used in board edge sealers for lumber
- Outstanding water resistance
- Low water uptake
- Capable of formulating at low VOC/near 0 VOC
- APE-free \*

## EPS® 2436

### High-End Topcoats & Self-Sealers: Leading 1K Acrylic Technology

EPS 2436 is a self-crosslinking, pure acrylic copolymer dispersion used as a binder for high-quality wood coatings.

**Use:** Topcoat, Self-Sealer

**Market:** Industrial Wood

- Exceptional transparency and wood wetting (grain accentuation)
- Excellent chemical resistance
- Excellent mechanical properties
- Good block resistance and hardness development
- Good hardness/flexibility ratio

## EPS® 2452

### Self-Crosslinking Multiphase All-Acrylic Emulsion

EPS 2452 is used as the principal vehicle for white pigmented high-performance furniture and wood finishes where IKEA R2 (coffee and ethanol resistance) performance is necessary.

**Use:** Topcoat

**Market:** Industrial Wood

- Capable of meeting IKEA R2 specifications
- High block resistance
- Low solvent demand
- Good hardness development
- <100 g/L VOC capable
- APE-free \*

## EPS® 2454

### All-Acrylic Dispersion for High-Quality Wood Coatings

EPS 2454 is used as the principal vehicle for primers and self-sealers when high clarity, excellent penetration and minimal grain raising is a must. The product has been specifically developed for oak to avoid undesired discoloration.

**Use:** Primer, Self-Sealer

**Market:** Industrial Wood, Flooring

- Very good mechanical properties
- Good chemical resistance
- Outstanding transparency and wood wetting (grain accentuation)
- Good block resistance
- Low solvent demand
- High build (high solids)
- APE-free \*

## EPS® 2458

### All-Acrylic Emulsion with Proven Performance in Primers & Self-Sealers

EPS 2458 is a water-based, self-crosslinking, all-acrylic binder for interior and exterior applications.

**Use:** Primer, Self-Sealer

**Market:** Industrial Wood

- Good balance between hardness and flexibility
- Fast dry
- Good chemical resistance
- Very good in-can transparency
- Very good wood wetting (grain accentuation)
- Good block resistance
- Very low solvent demand
- APE-free \*

\* Made without APE-containing surfactants



Commercial Basecoat

EPS® 2719 SR1

Commercial Topcoat



QUV-A Accelerated Testing



## ROOF COATINGS

For the roofing industry, EPS produces resins with early hardness development, exceptional resistance to bleed-through and excellent adhesion.

### EPS® 2252

#### Low Surface Energy Adhesion Polymer

EPS 2252 is a high-solids, all-acrylic emulsion, designed to adhere to low surface energy substrates commonly used in roofing, and provides the capability to formulate coatings at <50 g/L VOC. Basecoats and primers based on EPS 2252 have exceptional adhesion to TPO, EPDM, metal, asphalt and other common roofing substrates.

### EPS® 2719

#### Asphalt Bleed-Through Resistant Polymer

EPS 2719 – an innovative all-acrylic emulsion – is designed to minimize asphalt bleed-through in cool roof coatings, while maintaining flexibility and toughness. Roof coatings based on EPS 2719 also offer UV and dirt pickup resistance, as well as excellent adhesion to asphaltic and other common construction substrates.

## ARCHITECTURAL COATINGS

Differentiate your product portfolio with all-acrylic resins for architectural topcoats that push the boundaries of polymer chemistry, offering exceptional dirt pickup resistance, gloss retention and exterior durability.

### EPS® 2799

#### All-Acrylic Polymer

EPS 2799 is a versatile polymer recommended for use in semi-gloss to high-gloss enamels that require exceptional hardness and tack resistance in both white/pastel bases and fully tinted clear/neutral bases. This all-acrylic, film-forming polymer is an ideal choice for high-performance gloss interior and exterior architectural DIY or professional paints.

### EPS® 9147

#### High-Solids Coalescent

Provide exceptional film performance in coatings for architectural, industrial and construction markets with EPS 9147. This versatile high-solids (99.1% minimum/by weight) coalescent for acrylic emulsions replaces coalescing solvents – resulting in high-performance coatings.





## INDUSTRIAL COATINGS

Our high-performing line of industrial resins includes acrylic emulsions for industrial metal applications with exceptional corrosion and chemical resistance, and polymers for industrial wood coatings that offer increased durability, hardness and faster dry times.

### **EPS® 2580**

#### **Direct-To-Metal <50 g/L VOC Polymer**

This self-crosslinking, acrylic emulsion offers excellent gloss, corrosion and chemical resistance, early water resistance and rapid hardness development. EPS 2580 provides the capability to formulate coatings at <50 g/L VOC.

### **EPS® 2559**

#### **Early Water Resistant Polymer**

Equipped with early hydrophobic properties, EPS 2559 is an excellent choice for high-performance waterproofing paints on cementitious substrates, and for use in tile mastics, DTM primers and DTM topcoats. This styrenated acrylic emulsion delivers impressive early water and humidity resistance, as well as strong adhesion to various plastics and a variety of ferrous and non-ferrous substrates. EPS 2559 can be formulated with a wide array of co-solvents – providing an optimal balance of application and drying properties.

### **EPS® 2570**

#### **Corrosion and Chemical Resistant Polymer**

EPS 2570 provides the capability to formulate coatings at <100 g/L VOC. This self-crosslinking, acrylic emulsion offers excellent gloss, rapid hardness development, and corrosion, chemical and early water resistance.

### **EPS® 2574**

#### **Block Resistant Polymer**

Enhance your coatings with an acrylic emulsion that offers exceptional hardness, block resistance and early water resistance. EPS 2574 provides paint formulators with a waterborne alternative to solvent-based resins and is ideal for use on ferrous and non-ferrous metals, as well as cementitious, wood and plastic substrates.





## CONCRETE SEALERS AND STAINS

Concrete sealers must provide both aesthetic and protective attributes. A high-performance binder is critical for this application because concrete sealers contain little pigment or additives. EPS® 2257 and EPS® 2293 are innovative acrylic emulsions ideal for cementitious substrates.

### EPS® 2257

EPS 2257 is an all-acrylic emulsion that offers excellent penetration, adhesion and water resistance on cementitious substrates.

- Good blush and water resistance
- Exceptional hardness with low VOCs (50 to 100 g/L)
- Excellent UV and yellowing resistance

### EPS® 2293

EPS 2293 is a self-crosslinking, all-acrylic emulsion that provides excellent adhesion and early water resistance for use in clear sealers over tiles and cementitious substrates. EPS 2293 also offers outstanding performance in exterior stain formulations for deck and wood applications. Clear coatings can be formulated at less than 100 g/L VOC. Additionally, it can be formulated into low VOC (less than 100 g/L) for garage floor coatings.

- Exceptional early water resistance – resists blushing, whitening and blistering
- Great wet and dry adhesion to wood, tiles, glass and cementitious substrates
- Chemical and abrasion resistant
- Superb exterior durability and performance as a wood stain

*The data on this brochure represents typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. EPS assumes no obligation or liability for use of this information. UNLESS EPS AGREES OTHERWISE IN WRITING, EPS MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. EPS WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. Revision Date 08/2020*

# NEXT-GENERATION COLORANTS

EPS is a global supplier of CCA colorants to the consumer paints and industrial coatings industries. For over 70 years, we have focused on developing a broad colorant technology portfolio for both POS and in-plant OEM customers to use in architectural and industrial applications.

CCA colorants are controlled to some of the highest standards in the coatings industry and give users outstanding batch-to-batch tinting uniformity.

## Capabilities

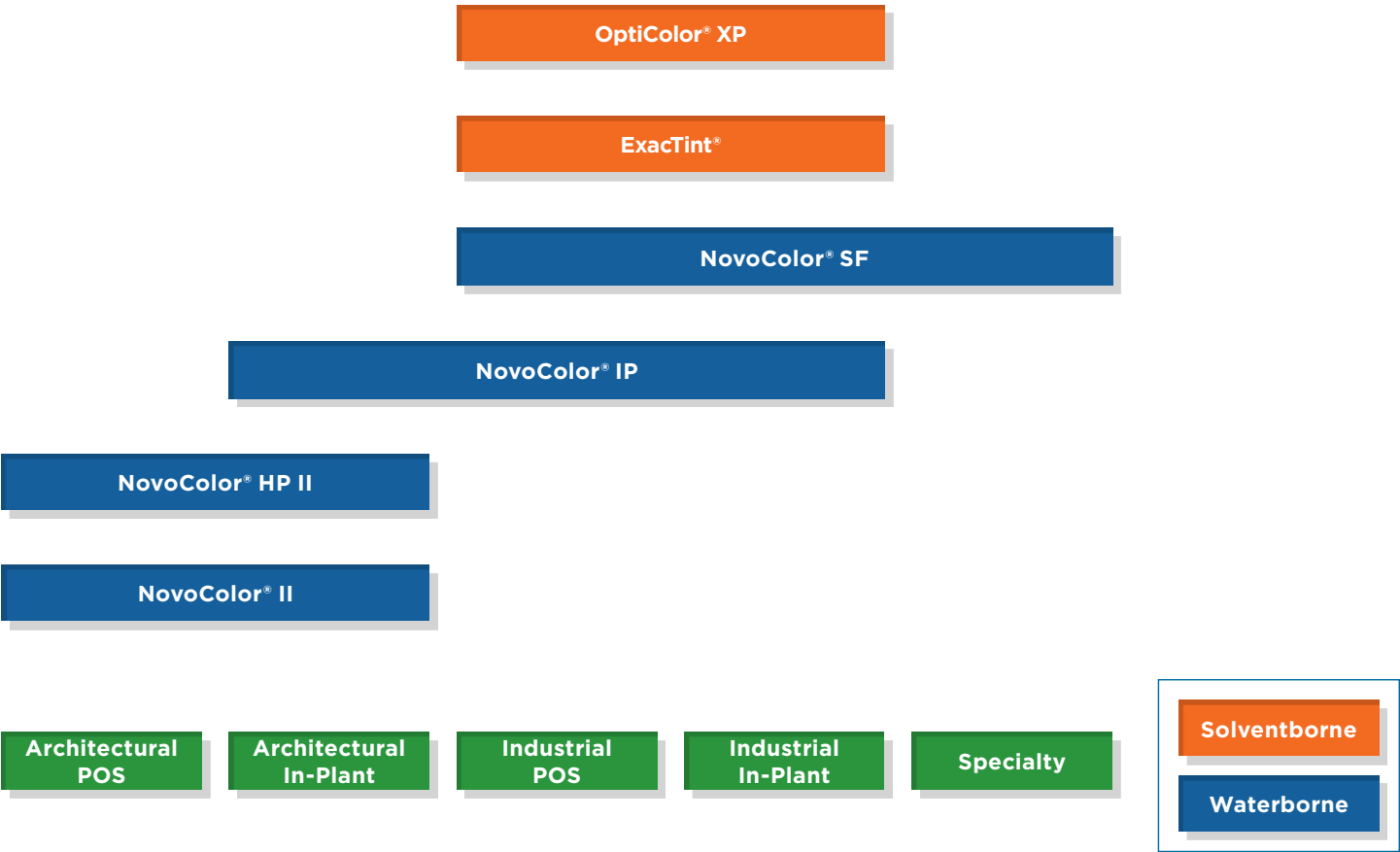
Colorants are offered to key segments of the paint and coatings industry, which include:

- Decorative – Interior and Exterior Architectural
- Industrial – Coil, Wood, General Industrial and Packaging
- Specialty – Construction, Industrial Maintenance and Auto Refinish

## Dedicated Color Services Group

Our dedicated color services group brings over 100 years of combined experience to the industry. They understand that making a colorant change is a great undertaking, and they take pride in delivering the best and most consistent product and customer experience.

# PORTFOLIO







## THE EXPERTISE BEHIND THE INNOVATION

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Engineered Polymer Solutions (EPS) produces performance-based polymers and resins, specifically designed for our customers who develop innovative products for the architectural, industrial and construction coatings industries. With a direct connection to technical support, next-generation technology and unparalleled customer service – we help your business succeed.

Our highly-responsive R&D experts create the solutions of the future. EPS has unmatched technical insight, with modern, world-class manufacturing facilities and decades of test fence exterior exposure data from a variety of climates. We are committed to exceeding our customers' expectations by supplying resins with proprietary technology that enables our customers to create high-performance coatings.

As a global manufacturer of CCA colorants to the consumer paints and industrial coatings industries, we offer a broad colorant technology portfolio for both POS and In-Plant OEM clients. We are committed to understanding our customers' needs and helping them to succeed.

At EPS, we continuously listen and are ready to respond to customer needs, with strong technical, scientific and industry knowledge – allowing you to bring the best product to market and enhance your competitive edge. Formulate your architectural, industrial and construction products with a wide range of resins supplied by EPS.

To learn more, visit [epscca.com](https://epscca.com)

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