



SPECIALTY

Product	Chemistry	Application			Properties		pH	Tg (°C)	Performance Benefits
		Arts & Crafts	Graphic Arts	Nonwovens & Textiles	Solids (%)				
EPS® 2574	Styrenated Acrylic	●			50	8.0-9.0	53 (MFFT)		<ul style="list-style-type: none"> • Rapid block resistance • Hardness • Stain resistance
EPS® 2775	All-Acrylic	●			50	8.5-9.0	13 (MFFT)		<ul style="list-style-type: none"> • Non-yellowing • Excellent mechanical and UV durability • Excellent multi-substrate adhesion • No intentionally added APEO surfactants • No intentionally added fluorosurfactants • Capable of near-zero VOC formulations • Capable of meeting ACMI approval
RayCryl® 1837	All-Acrylic			●	50	3.5-4.5	41		<ul style="list-style-type: none"> • Self-crosslinking and carboxyl group • Hard and stiff all-acrylic emulsion • Accepts high filter loading and flame retardants
RayCryl® 1856	All-Acrylic			●	55	3.5-4.5	36		<ul style="list-style-type: none"> • Self-crosslinking and carboxyl group • Excellent foamer • Compatible with fillers such as clay, starch or calcium carbonate
RayCryl® 1859	All-Acrylic			●	55	3.5-4.5	7		<ul style="list-style-type: none"> • Self-crosslinking and carboxyl group • Medium flexible film • Compatible with clay, starch or calcium carbonate • Outstanding UV resistance and film clarity
RayRez® 66	Styrenated Acrylic		●		46	8.5-9.5	30		<ul style="list-style-type: none"> • Ideal for flexographic and rotogravure printing inks • Rub resistance • High gloss and transparency • Resolubility • Ink transfer



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Product	Chemistry	Graphic Arts		Specialty Products	Solids (%)	pH	Tg (°C)	Performance Benefits
RayRez® 169	Styrenated Acrylic	●			49	8.5-9.5	<0 (MFFT)	<ul style="list-style-type: none">• Ideal for flexographic and rotogravure printing inks• Adhesion• Resolubility• Good ink transfer for plastic and foil applications
EPS® 9147	Low-VOC Coalescent		●		>99.1	-	-	

THE EXPERTISE BEHIND THE INNOVATION

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